



# **Drilling Instructions**

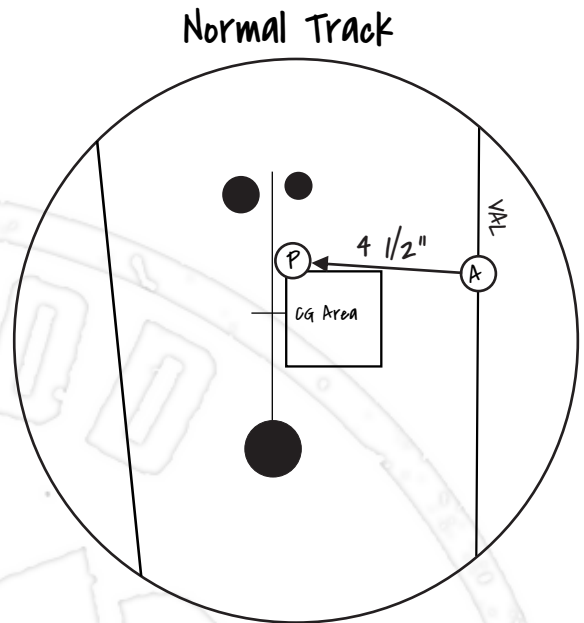
**Symmetric & Asymmetric**

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# Symmetric

## The Big Curve

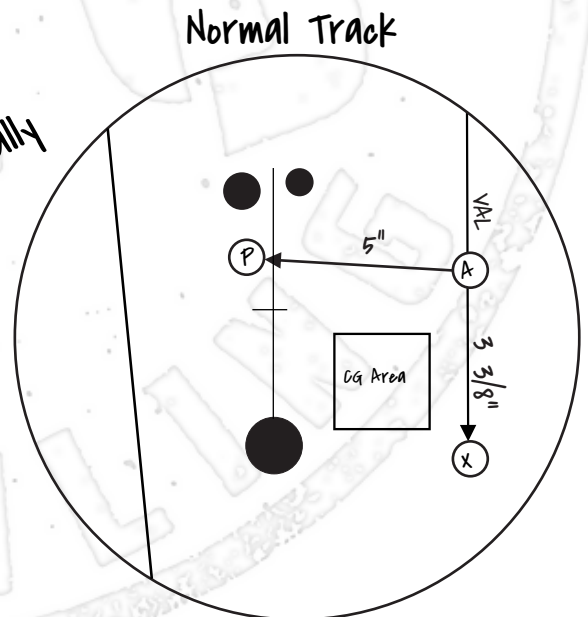
Revsing core position for a Big Curve with maximum control  
 Starting Pin Out distance: 0" - 3 1/2"  
 Map out with 3/4 positive side so you can add a get back hole for more curve if needed



\* Drilling layouts may look different than illustrated based on bowlers ball track and axis point. Consult with your local Pro Shop for information

## The Big Crank

Fast revving core position for a Big Crank with strong backend  
 Starting Pin Out distance: 2" - 4"  
 Before drilling the ball should balance equally between the thumb and positive side  
 Get back hole size should be at least 1 1/8 x 2 1/2 deep for strong effect



1. (P) is the larger circle or pin on the ball that marks the top of the core.
2. (X) is where to drill the get back hole on the ball.
3. For left handed bowlers use the mirror images of these layouts.

Note: Finger, thumb and get back holes must have at least a moderate bevel and the riser pin (P) must be at least one inch from any drilled hole to comply with the DVS warranty.



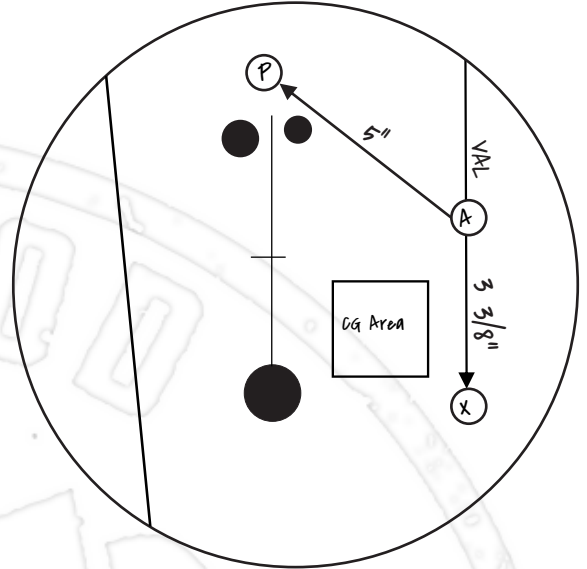
# Symmetric

## The Big Flip

Long skidding core position for a Big Flip on the backend

Starting Pin Out distance: 3" - 6"  
 Before drilling, the ball should balance equally between the thumb and positive side. Get back hole size should be at least 1 1/8 x 2 1/2 deep for strong effect

Normal Track



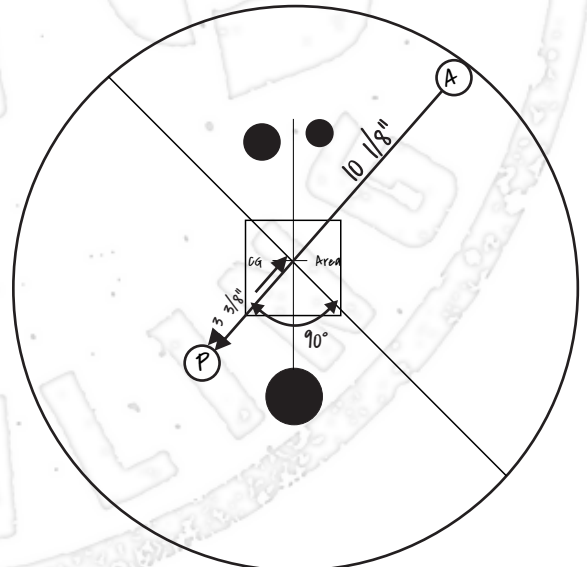
\* Drilling layouts may look different than illustrated based on bowlers ball track and axis point. Consult with your local Pro Shop for information

## The Full Roller Curve

Revsing core position for a Full Roller Curve with maximum control

Starting Pin Out distance: 1" - 4"  
 Map out with 3/4 positive side so you can add a get back hole for more curve if needed

Normal Full Roller Track



1. (P) is the larger circle or pin on the ball that marks the top of the core.
2. (X) is where to drill the get back hole on the ball.
3. For left handed bowlers use the mirror images of these layouts.

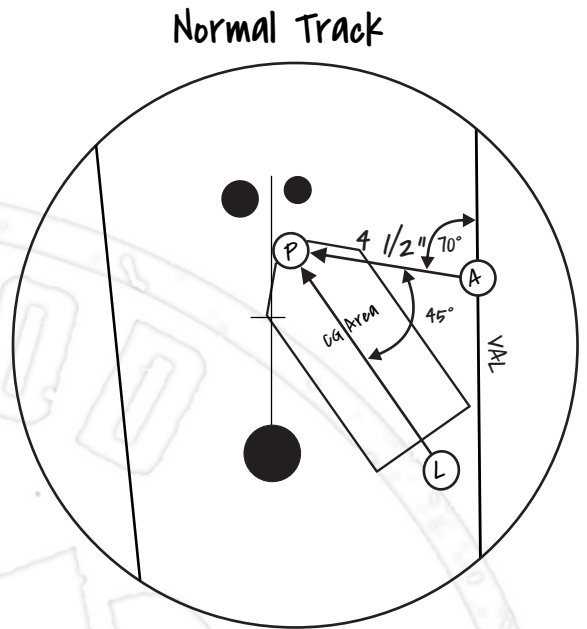
Note: Finger, thumb and get back holes must have at least a moderate bevel and the riser pin (P) must be at least one inch from any drilled hole to comply with the DVS warranty.



# Asymmetric

## The Big Curve

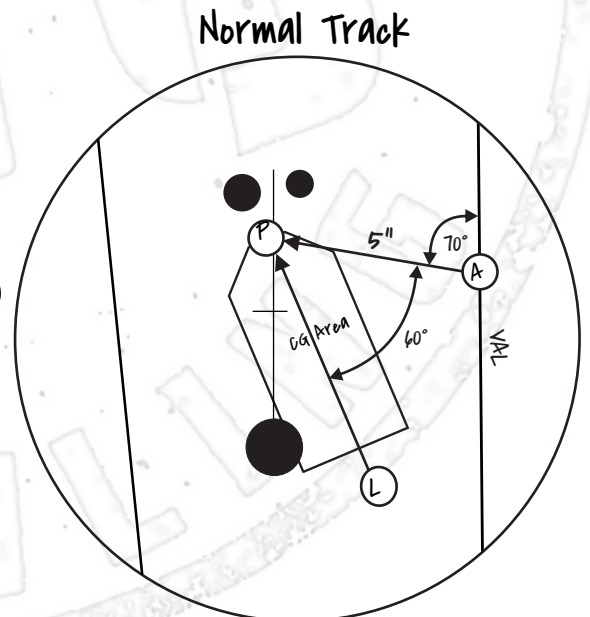
Reving core position for a Big Curve  
 with maximum control  
 starting Pin Out distance: 0" - 3 1/2"  
 Locator pin set at 45 degrees  
 Pin below fingers (VAL angle 70 degrees)



\* Drilling layouts may look different than illustrated based on bowlers ball track and axis point. Consult with your local Pro Shop for information

## The Big Crank

Fast revving core position for a Big Crank  
 with strong backend  
 starting Pin Out distance: 0" - 3 1/2"  
 Locator pin set at 60 degrees  
 Pin below fingers (VAL angle 70 degrees)



1. (P) is the larger circle or pin on the ball that marks the top of the core.
2. (L) is a small white pin that marks the Mass Bias of the ball.
3. For left handed bowlers use the mirror images of these layouts.

Note: Finger, thumb and get back holes must have at least a moderate bevel and the riser Pin (P) must be at least one inch from any drilled hole to comply with the DVS warranty.

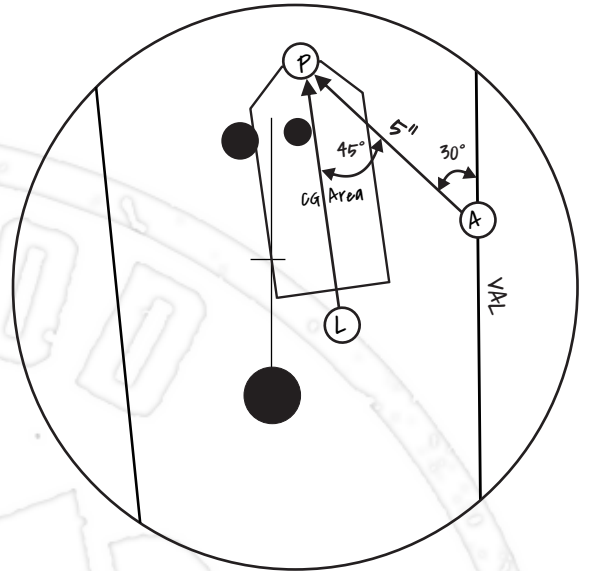


# Asymmetric

## The Big Flip

Long skidding core position for a Big Flip  
 on the backend  
 Starting Pin Out distance: 3" - 6"  
 Locator pin set at 45 degrees  
 Pin below fingers (VAL angle 30 degrees)

Normal Track

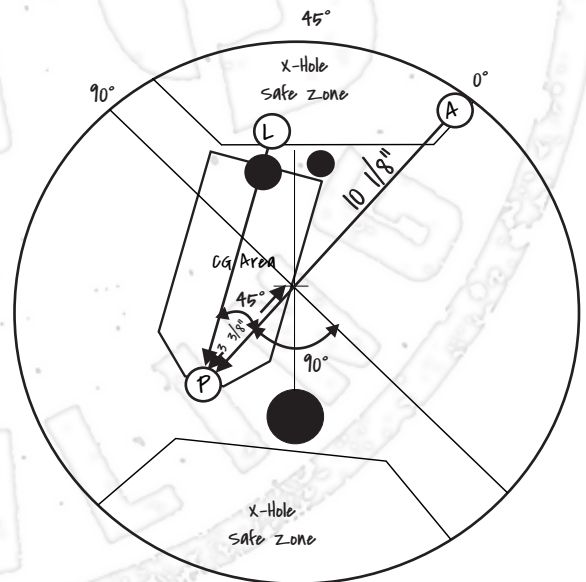


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## The Full Roller Curve

Revolving core position for a Full Roller  
 Curve with maximum control  
 Starting Pin Out distance: 3" - 6"  
 Locator pin set at 45 degrees

Normal Full Roller Track



1. (P) is the larger circle or pin on the ball that marks the top of the core.
2. (L) is a small white pin that marks the Mass Bias of the ball.
3. For left handed bowlers use the mirror images of these layouts.

Note: Finger, thumb and get back holes must have at least a moderate bevel and the riser pin (P) must be at least one inch from any drilled hole to comply with the DVS warranty.

